

Date: Monday, 2/5/2007 4:03:20 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: TAG
Job Number	: 30665		
Estimate Number	: 11157		
P.O. Number	: N/A	Part Number	: D32421
This Issue	: 2/5/2007	S.O. No. :	N/A
Prsht Rev.	: NC	Drawing Number	: D3242 REV <i>BC</i>
First Issue	: 2/5/2007	Project Number	: N/A
Previous Run	: 26415	Drawing Revision	: B
		Material	: N/A
		Due Date	: 2/20/2007
Written By	:	Qty:	10 Um: Each
Checked & Approved By	:		
Comment	: Est. A 04.02.20 New issue KJ/DS		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *3049**C207102106**(10)*

D3242-1 Tag as per Dwg D3242

Material: Hyland Industries M0100482 urethane coated nylon (orange color); use 0.25" high black lettering

Possible Supplier: Tulmar Safety Systems Inc.

Material release note is required

2.0	D32421P	Tag
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Tag

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *PC 7/4/24**(10)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/04/24

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 2/5/2007 4:03:21 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TAG

Job Number: 30665

Part Number: D32421

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



10

Comment: FINAL INSPECTION/W/O RELEASE

ED07104/24

Job Completion



U 8 Feb 24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

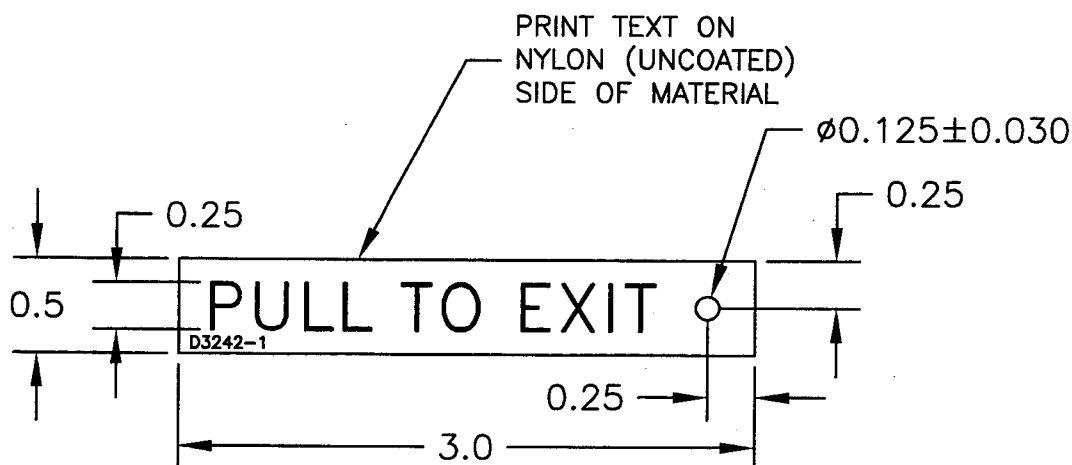
**NOTE:** Date & initial all entries



DESIGN #	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED #	DRAWING NO. D3242	REV. C SHEET 1 OF 1
DATE 07.04.03		TITLE TAG	SCALE 1:1
A	04.01.06	NEW ISSUE	
B	04.02.09	RE-DESIGN	
C	07.04.03	CORRECT/UPDATE MATERIAL; ADD TOL; ADD 0.25 DIM; SPECIFY PRINTING SIDE	

RELEASED

07.04.09



### D3242-1 TAG

#### NOTES:

- 1) MATERIAL: HIGHLAND INDUSTRIES M0100840 URETHANE COATED NYLON, ORANGE (REF TULMAR MATERIAL #1508)  
OR  
LAMCOTEC COATING TECHNOLOGIES INC. 200 DENIER URETHANE COATED NYLON, #310 ORANGE (REF TULMAR MATERIAL #1703)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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## PACKING SLIP

**TULMAR**

Packing Slip No.

**25515**

Ship Date

12-Apr-07

Tulmar Safety Systems Inc.

1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA

Tel: 613-632-1282

Fax: 613-632-2030

www.tulmar.com

email: info@tulmar.com

Bill No:

**Dart Aerospace**

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. Canada

COPY

Ship To:

**Dart Aerospace**

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. Canada  
613-632-3336

Order No.

18996

Order Date

7-Feb-07

Customer No.

CDART100

Sales Rep.

Barney Bangs

Customer PO Number

P000003049

Ship Via

Pick-Up

PPD/COL

Release Note No.

R92-25515

Item No.

Description

Qty

UOM

Qty Shipped/Returned

Qty Backordered

5385

10

EA

10

Label Dart, Black letters/Size 3"x 1/2", P/N D3242-1.

Drawing No: D3242

Rev: C

Comments: Rev C

P/N D32421P

Lot No: BATCH0000000010 Qty: 10

*Barney Bangs**4/2/2007*

# RELEASE NOTE

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
www.tulmar.com  
email: Info@tulmar.com

Release Note No.

**R92-25515**

Ship Date

12-Apr-07

COPY

Bill No:

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada  
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.
18996	7-Feb-07	CDART100	Barney Bangs
Customer PO Number	Ship Via	Packing Slip No.	
PO00003049	Pick-Up	25515	
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered

5385 10 EA 10

Label Dart, Black letters/Size 3"x 1/2", P/N D3242-1.

Drawing No: D3242

Rev: C

**Comments:** Rev C  
P/N D32421P

**Lot No:** BATCH0000000010 Qty: 10

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

*Ph. Liberte*

Authorized Inspector

04/12/2007

Date